

Work Order ID 103329

June-21-13 10:32:45 AM

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Item ID: D3005-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate
 Start Date: 6/21/13 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/28/13 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00 B 6 24				2			
140 *140* Large Fab Large Fab	Large Fab Memo Weld 7560 hardcoat & D3009 cup-as per dwg D3005 & QSI 004 m 9326 m/24434 → 228	0.00 0.00							(12) m/c 13-06-25
150 *150* QC Quality Control	QC9- Inspect visual per QSI004- Fusion Welds Memo	0.00 0.00							(2) 13-06-26 DAS 09 2-89

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Item ID: D3005-041 Accept: *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
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 Start Date: 6/21/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/28/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC5- Inspect part completeness to step on W/O	0.00							
160									
QC	Memo	0.00							(2) 13-06-26 DAS 2-6
Quality Control									
170	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3	0.00							
170									
Powdercoat	Memo	0.00							
Powder Coating	START TIME: 8:30 OVEN TEMPERATURE: 320 °F FINISH TIME: 9:00								2X of M/L 13/06/26
175	QC3- Inspect Part Finish	0.00							
175									
QC	Memo	0.00							2x of M/L 13/06/26
Quality Control									

M123480

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Item ID: D3005-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop ***NS2***

Item Name: Wearplate

Start Date: 6/21/13 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 6/28/13 **Req'd Qty:** 2.00 ***2***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

Identify as per dwg & Stock Location: Ship

0.00

180

Packaging

Memo

0.00

Packaging

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

2x

M.D. 13-06-26

MLJ 13-06-26

W13-0626

Picklist Print

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Work Order ID: 103329
 Parent Item: D3005-041
 Parent Item Name: Wearplate

Start Date: 6/21/13
 Start Qty: 2.00

Required Date: 6/28/13
 Required Qty: 2.00

Comments: IPP A01.04.04New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M1010S16GA 1010/1025 sheet 16GA		Purchased	No			140	sf	227.6000	1.1597	2.4414737 2.5			Jm13-06-22
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT019		227.6							
				124193		34.3							
				124254		0.3							
				124428		193			124428				
						100	Each	24.0000	8	16			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA001		24							
				90228		24			+16				



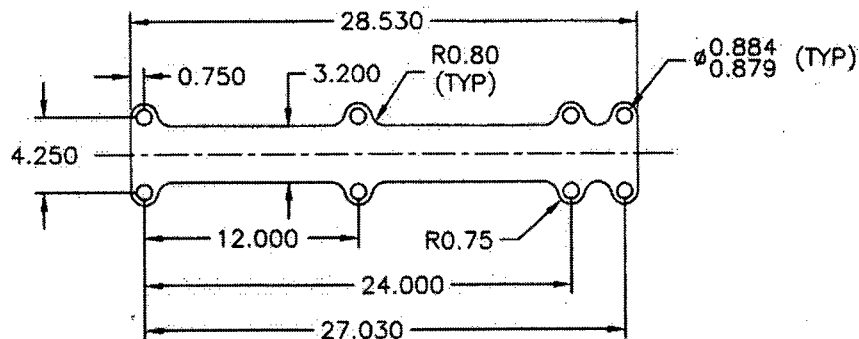
13-06-25 MAL



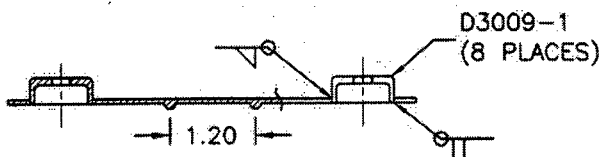
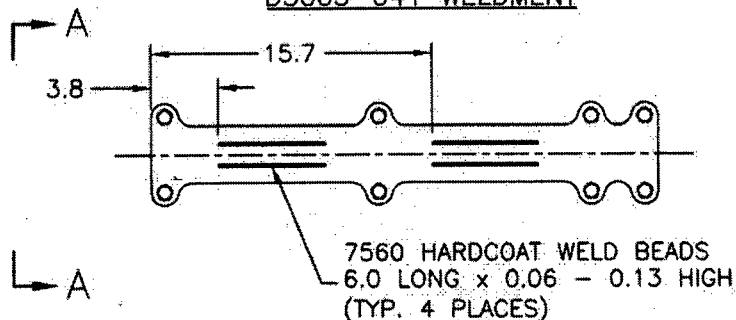
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3005	REV. A SHEET 1 OF 1
DATE 01.03.23	TITLE WEARPLATE		SCALE 1:10
A	01.03.23	NEW ISSUE	

RELEASED
01.04.09 *[Signature]*

D3005-1 FLAT PATTERN



D3005-041 WELDMENT



SECTION A-A

(ROTATED 90° CCW, SCALE 2:5)

BREAK ALL SHARP EDGES 0.010 TO 0.020

WELD PER QSI 004

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 SERIES STEEL 16 GAUGE (0.060 THICK)

FINISH: POWDER COAT BLACK SANDTEX (REF. 4.3.5.7) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

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